

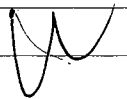
Work Order ID 85719

85719

Page 1

June-14-12 10:27:41 AM

Item ID: D4577-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Middle Access Panel
 Start Date: 6/14/12 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 6/14/12 Req'd Qty: 4.00 ***4*** Customer:
 Reference: rework

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4577	B

150 Chemical Conversion Coat per QSI005 4.1 0.00

150

HandFinish

Hand Finishing

Memo

PULL FROM STK:
 4 X D4577-3 B84366
 STRIP PAINT (PAINTED ON WRONG SIDE)
 RE-ALODINE A/R

0.00



160 QC7-Inspect Chemical Conversion Coat 0.00

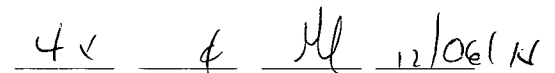
160

QC

Quality Control

Memo

0.00



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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 *170* Powdercoat Powder Coating	Gloss Grey (4.3.5.15) per QSI 005 4.3 Memo RE-POWDER COAT ***TOP SIDE ONLY*** START TIME: <u>1:15</u> OVEN TEMPERATURE: <u>320°F</u> FINISH TIME: <u>1:45</u>	0.00 0.00				4X	✓		ML 12/06/14
180 *180* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				H	✓	120-14	
190 *190* Packaging Packaging	Identify as per dwg & Stock Location <u>237A</u> Memo RE-IDENTIFY USING NEW B/N	0.00 0.00							Purple/18 (3)

M118533

Work Order ID 85719

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Item ID: D4577-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Middle Access Panel

Start Date: 6/14/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/14/12 Req'd Qty: 4.00

4

Customer:

Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

12/6/18

ME
12-06-18

Picklist Print

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Work Order ID: 85719

Parent Item: D4577-3

Start Date: 6/14/12

Required Date: 6/14/12

Parent Item Name: Middle Access Panel

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.03.08 NEW ISSUE DD VERF:EC
DWG REV.B DD VERF:EC

IPP REV:B 12.04.25 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4577-3 Middle Access Panel		Manufactured	No				Each	0.0000		4			

4x 84366 ✓
120614

